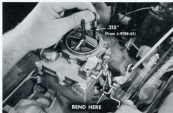


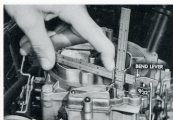
To adjust the fast idle on the 20V, turn the screw in until it just contacts the bottom step on the cam, and then, one full turn. Place it on the second step against the shoulder of the high step. Hold the choke valve closed with a rubber band and check the clearance between the upper edge of the choke valve and the air horn wall. Bend the link to adjust.



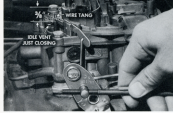
Leave the rubber band in place. Hold the throttle wide-open and measure the distance at the upper edge of the choke valve and the air horn wall. Bend the link on the throttle lever to adjust.

195-44 P 383	
210-44 P 357	
AUTOMATIC	.110"
195-44 P 383	
210-44 P 357	
MANUAL	.120"
195-44 P 383	
210-44 P 357	
MANUAL	.130"

Next, with the choke not yet closed, push the vacuum break in against its stop. Bend the link to obtain the correct distance from the upper edge of the choke valve to the air horn wall.



On a Rochester 4000 Quadrajet carburetor, the accelerator pump is checked with the throttle seated in their horns. Lay the straightedge across the air horn and measure the distance to the tip of the pump rod. To adjust, bend the pump lever.



Open the primary valve until the idle vent just closes. Measure to the tip of the pump stem. Bend the wire tang on the pump lever to adjust.



To adjust the 40V fast idle, completely close the primary throttle valve. Place the cam follower on the high step of the fast-idle cam. Turn the fast-idle screw in three turns after it makes contact.